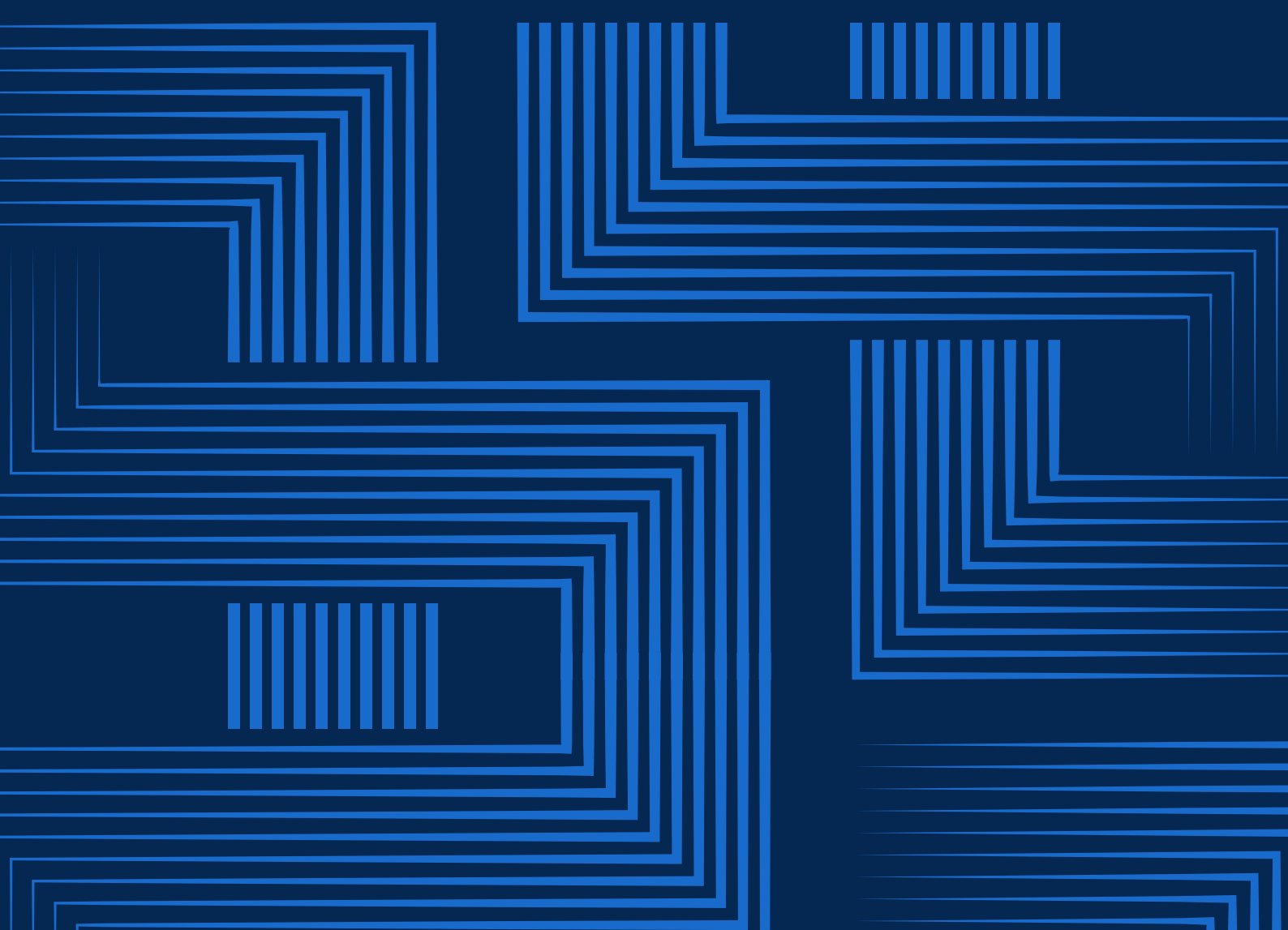


# Aqua Vita

A Determinants-Based Business Model for Distributed Mineral-Enhanced Water Delivery in the UK

June 26





# A Determinants-Based Business Analysis for Mineral- Enhanced Water Delivery Systems in the UK

Prepared by  
Gerry Skews

Project AB 120426  
May 2026



**NOTICE:** This document contains proprietary information, original research, and technical methodologies belonging to Arbite Analytics. The recursive analytical frameworks, determinant-based scoring models, and mineral-dosing engineering concepts described herein are protected by copyright and may be the subject of pending or granted international patents. No part of this report may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of the author, except in the case of brief quotations embodied in critical reviews and certain other non-commercial uses permitted by copyright law. Any unauthorized use of the Aqua Pure (Aqua Vita) delivery model or its associated 10 Determinants for commercial purposes may constitute a violation of intellectual property rights.

---

# Table of Contents

- 01** Project Genesis
- 02** Context & Abstract
- 03** Research Aims, Objectives & Questions
- 04** Analytical Framework & Methodology
- 05** The Analytical Determinants
- 06** Ecological Impact as a Strategic Driver
- 07** Market Data & Valuation
- 08** Determinant Scoring & Ranking
- 09** A.I. generated insights from the model
- 10** Summary & Conclusions

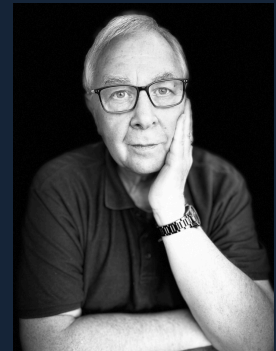


# Project Genesis

## The Infrastructure Paradox

The impetus for the Aqua Vita Project emerged from a stark observation of a modern industrial paradox: while access to high-quality drinking water is a fundamental human requirement, the existing global delivery mechanism—single-use plastic and long-range logistics—is fundamentally unsustainable and increasingly inefficient.

The "trigger" for this research was the realisation that the bottled water industry is not, in fact, a water business, but a packaging and transport business. We identified a critical "Structural Gap" in the market: the space between low-confidence municipal tap water and high-impact, high-cost bottled mineral water.



Gerry Skews

CEO



# Context

This research was commissioned internally by Arbite Analytics to demonstrate how a recursive analytical technique is used to test a business hypothesis and measure and compare various models to optimise predicted outcomes.

## Abstract



This paper describes a distributed model for delivering mineral-enhanced drinking water at customer-accessible locations in the United Kingdom, and examines its potential as a socio-economic, environmental and commercial alternative to conventional bottled water consumption.

The study is based on a central observation: “While UK mains water is generally safe and highly regulated, it is not always considered by consumers as the most desirable option in terms of taste, mouthfeel, or perceived quality.” This helps sustain demand for bottled water despite its cost, packaging burden, and transport-related environmental impact.

Existing water vending models, commonly deployed in regions where source water is unsafe or unreliable, are not well aligned with the UK / Western context, where the challenge is not basic potability but the delivery of a more attractive and ecologically sustainable product.

Using 10 analytical determinants, this paper explores whether a point-of-delivery system

combining purification and controlled mineral enhancement could create a distinct category between tap water and premium bottled alternatives. The paper adopts a conceptual and exploratory approach, drawing on market behaviour, environmental logic, host-site economics, and the strategic implications of distributed water-quality infrastructure. It argues that the value of the model lies not simply in dispensing water, but in delivering a locally available, lower-waste, quality-positioned product that may improve consumer value, reduce packaging dependence, and offer host organisations a visible and potentially beneficial sustainability proposition.

The paper concludes that this approach represents a credible basis for further investigation, particularly in relation to customer acceptance, host-site viability, mineral profile optimisation, and deployment economics. More broadly, it suggests that public access to drinking water in safe-water economies may require a new generation of systems designed not merely to treat water, but to make it more desirable, more sustainable, and more commercially relevant at the point of use.



# Public Drinking Water in the UK

Public drinking water in the United Kingdom is generally safe, regulated, and widely available, yet large numbers of consumers continue to purchase bottled water for routine domestic and on-the-go use. This apparent contradiction suggests that water choice in mature markets is shaped by more than potability alone. Taste, hardness, mouthfeel, chemical treatment characteristics, convenience, trust, and perceived quality all influence consumer behaviour, creating a distinction between safe water and preferred water<sup>[i]</sup>.

That distinction is commercially significant, environmentally consequential, and insufficiently addressed by existing public-facing water delivery models.

Current water vending systems, widely deployed in parts of South East Asia and other regions, are typically designed to treat unsafe or unreliable source water through aggressive filtration and reverse osmosis. Their purpose is fundamentally protective: to make water safe enough to drink. In the UK, however, the challenge is different. The issue is not primarily one of source-water safety, but of whether safe water can be transformed into a more desirable and more sustainable product that competes meaningfully with bottled alternatives. This requires a different system logic, different engineering priorities, and a different commercial rationale.

Project “Aqua Vita” is proposed as an analytical response to that challenge. The project explores a distributed model of customer-accessible water dispensing in which purification is combined with controlled mineral enhancement at the point of delivery. The underlying premise is that consumer demand may be influenced not only by access and price, but by the ability to deliver a water product with improved taste, balance, and perceived quality while reducing the packaging, logistics, and waste burden associated with bottled distribution. In this sense, the concept is not simply a vending proposition, but a possible new form of distributed water-quality infrastructure.

The central argument of this paper is that the potential of this model may be unlocked through mineral enhancement, but that this proposition must be examined systematically rather than assumed. Its viability depends on a combination of consumer preference, environmental benefit, host-site economics, regulatory compliance, water-treatment strategy, and proprietary engineering design.

The purpose of the paper is therefore to use an analytical framework to examine whether a mineral-enhanced, point-of-delivery system could represent a credible intermediate category between mains water and premium bottled water in the UK. To do so, the paper applies 10 Determinants of Success to assess the concept from market, technical, operational, regulatory, and socio-economic perspectives.

---

[i] Shuai, Youwen, et al. "Toward the upgrading quality of drinking water from flavor evaluation: taste, feeling, and retronasal odor issues." *Acs Es&t Engineering* 3.3 (2023): 308-321.



“Rather than presenting a finished commercial product, this paper establishes a structured basis for further investigation. It asks whether a new generation of localised water systems could better align consumer expectations, ecological priorities, and commercial realities in a safe water economy—and whether mineral enhancement, delivered through a compliant and differentiated engineering approach, is the key mechanism through which that opportunity may be realised.”

## Research Aim

The aim of this project is to investigate whether a distributed, point-of-delivery system for mineral-enhanced drinking water could represent a viable socio-economic, environmental, and commercial alternative to conventional bottled water consumption in the United Kingdom.

## Research Objectives

This paper has five principal objectives:

1. To examine the gap between the safety of UK mains water and its perceived desirability among consumers.
2. To assess whether point-of-delivery mineral enhancement could create a differentiated water offer positioned between tap water and premium bottled alternatives.
3. To evaluate the concept of distributed mineral-enhanced water delivery through the 10 Determinants of Success framework.
4. To identify the operational, regulatory, engineering, and commercial conditions likely to influence viability.
5. To establish a structured basis for future feasibility studies, pilot design, and host-site optimisation.

## Research Questions

1. Why do consumers in a safe-water economy continue to purchase bottled water in significant volumes?
2. Can mineral enhancement at the point of delivery materially improve the attractiveness and perceived value of dispensed water?
3. What environmental and socio-economic value could a distributed mineral-enhanced water model create relative to conventional bottled water supply?
4. What regulatory, compliance, and engineering requirements would need to be satisfied for such a model to operate credibly in the UK & beyond?
5. Under what commercial and host-site conditions might a business model become viable and scalable?

# Analytical Framework & Methodology



Business concepts are not easily assessed through a single technical, financial, or environmental lens. Business potential for a disruptive project such as this, depends on the complex interaction of multiple variables - We used a novel analytical approach to predict business outcomes based on 10 business determinants and then performed recursive modelling to arrive at stable model that is able to stabilise, learn and evolve.

## Recursive Determinant Analysis

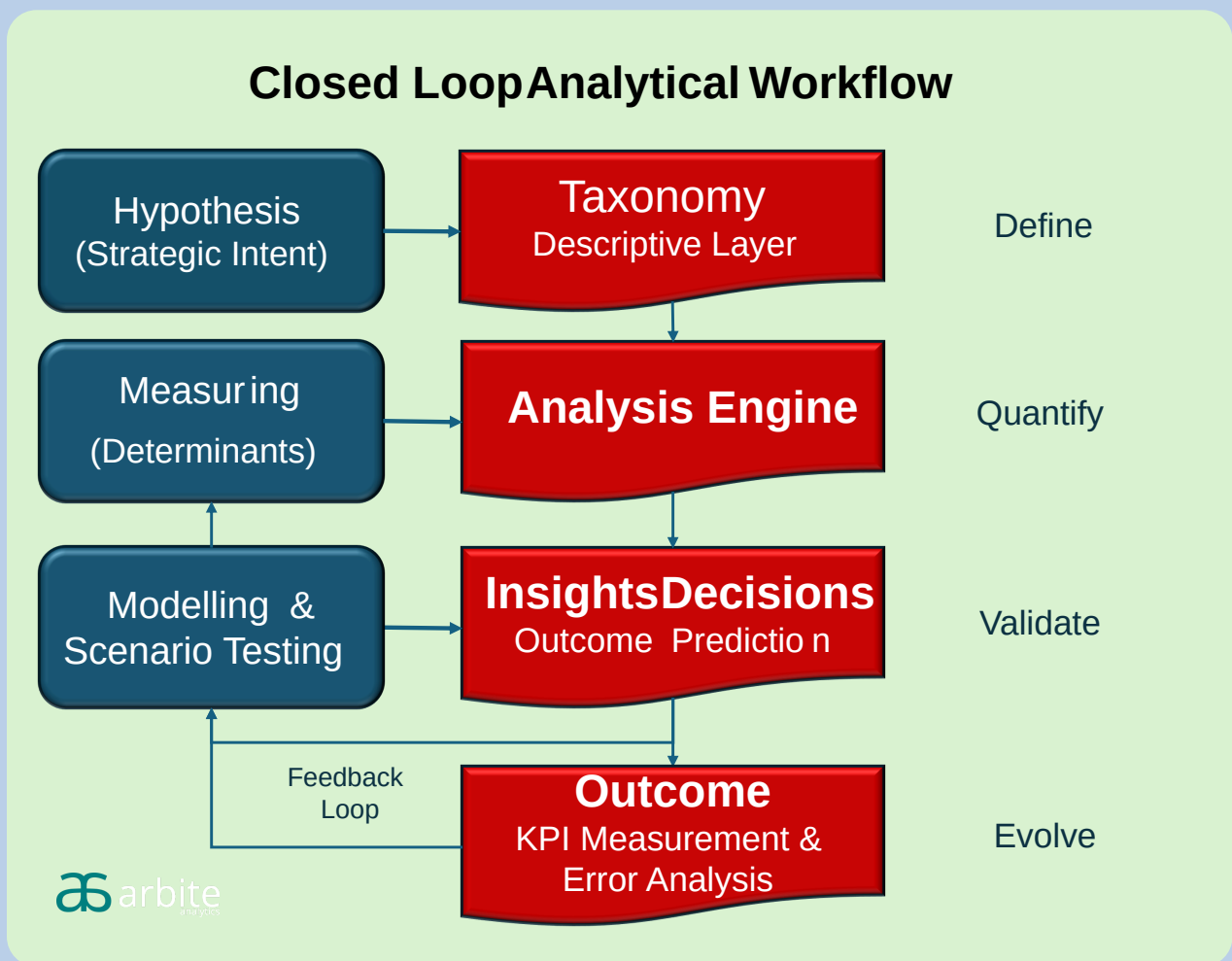
Determinant Analysis is a structural methodology that moves beyond the superficial observation of "Functional" data—such as market size or technical specifications—to examine and measure the interoperability of 10 key determinants that not only predict outcome but allow business modelling for diagnostics, organisational optimisation and strategy development.

In the context of this project, Determinant Analysis serves as the primary diagnostic tool, allowing us to map how a shift in one area (such as the ecological displacement of plastic) creates a measurable ripple effect across others (such as market defensibility and margin stability).

By defining a taxonomy layer prior to the determinant analysis the project moves from a state of speculative planning to a state of Structural Management, ensuring that every strategic decision is anchored in the mathematical reality of the business's fundamental mechanics.

# Analytical Workflow

A structured analytical process for predicting business outcomes using a closed loop feedback system creates a recursive engine where real-world performance data continuously optimises the underlying business model.



# Analytical Workflow

## From Hypothesis to Optimisation

No venture is risk-free, but a structured, closed-loop analytical workflow, such as the one defined here, significantly improves outcome predictability by shifting from hindsight to forward-looking modelling. Real-world results are continuously fed back into the system, increasing accuracy over time.

By seeding the model with data or informed assumptions, rapid scenario testing enables early optimisation. The same approach applies equally to new ventures, forensic diagnostics, and business process improvement—allowing proven insights to be reused with greater confidence across both new and underperforming businesses.

The workflow follows five distinct stages:

### **The Hypothesis (Strategic Intent):**

A disruptive premise—for example, delivering mineral-enhanced water more efficiently via local infrastructure rather than traditional packaging and logistics.

### **The Taxonomy (Definition Layer):**

Define and classify the model components—from dosing logic to commercial archetypes—ensuring the right functional variables are measured.

### **The Analysis Engine (Determinant Stress-Test):**

Process the model through the 10 Determinants, scoring and weighting performance to quantify viability, innovation, and efficiency.

### **The Insights (Intelligence Layer):**

Translate outputs into actionable intelligence, identifying key tipping points that drive ROI or reduce risk.

### **The Optimised Model (Recursive Outcome):**

A validated, dynamic business model—continuously refined through real-world feedback to drive ongoing improvement.

# The Analytical Determinants

"Success is never the byproduct of a single competency. In this section we summarise the 10 Determinants—the fundamental pillars that dictate the boundary between success and failure. By understanding and measuring the synergy between these variables, we can move beyond observation to systematically predict a project's or an organization's operational trajectory and its ultimate outcome."

Determinant	Summary	Example
<b>(1) Market Demand</b>	Measures the size, growth potential, and accessibility of the market for your products or services	A niche software tool aimed at a booming sector may thrive even with limited marketing spend if demand is strong.
<b>(2) Capital Availability</b>	Assesses the organisation's ability to access and allocate financial resources effectively.	A promising startup may stall if it cannot secure funding for a critical product launch.
<b>(3) Management Effectiveness</b>	Gauges leadership quality, decision-making capability, and organisational health.	Two companies with identical resources can see vastly different outcomes if one has strong leadership alignment and the other does not.
<b>(4) Business Model Viability</b>	Evaluates whether the way you create, deliver, and capture value is sustainable and profitable.	Subscription services with high churn often fail despite rapid initial growth.

# Determinants

Determinant	Summary	Example
<b>(5) Marketing &amp; Sales Efficacy</b>	Measures the efficiency and effectiveness of reaching, engaging, and converting your target audience.	A well-targeted online campaign delivering a high conversion rate at a low cost per lead.
<b>(6) Customer Satisfaction</b>	Monitors how well you meet or exceed customer expectations	High Net Promoter Scores predicting repeat purchases and referrals.
<b>(7) Operational Efficiency</b>	Looks at how well resources, processes, and people are used to deliver outputs.	A manufacturer reducing waste and cycle times to increase throughput without extra cost.
<b>(8) Innovation Competence</b>	Assesses the organisation's ability to develop, test, and implement new ideas effectively.	A retailer quickly deploying new e-commerce features to outpace competitors.
<b>(9) Legal &amp; Compliance</b>	Ensures that the business meets regulatory requirements and ethical standards.	A fintech startup building compliance monitoring into its platform to avoid costly penalties.
<b>(10) The Economic Environment</b>	Accounts for external macroeconomic and geopolitical factors that affect business performance.	A currency fluctuation boosting export competitiveness or making imports more expensive (Don't mention the tariffs)

# The Determinants used in this analysis

## The “Aqua Vita” Determinant Matrix: Structural Overview

The following tables summarize the Determinant Framework used for the Aqua Vita Project. This matrix represents the definition, application and final output of the Analysis Engine, moving the project from a descriptive hypothesis to a quantified, integrated business model.



## Determinant Matrix #1

Structural Overview

### Viability, Innovation & Dynamics

Metrics that measure the level of “disruption” that the project brings to the market

Determinant	Definition	Application
Business Model Viability	The "Blueprint" for value creation and delivery.	Validates the shift from a logistics - heavy "packaging" model to a high - margin "infrastructure" model.
Innovation Competence	The ability to introduce genuinely differentiated capability	Realized through point - of - delivery mineralization and ecological displacement (1:280 ratio).
Market Dynamics	The alignment of the model with external friction and demand.	Targets the "Structural Gap" between low - confidence tap water and unsustainable bottled alternatives .

© all rights reserved Arbite Analytics 2025



## Determinant Matrix #2

Structural Overview

### Operations, Finance & Strategy

Metrics that impact on success outcomes

Determinant	Definition	Application
Operational Efficiency	The optimization of the "Activity Cost Efficiency" (ACE).	Achieved via decentralised purification, removing the "Complexity Tax" of transport and warehousing.
Financial Resilience	Strength and predictability of revenue and cost systems.	Modelled using recurring host - site revenue and reduced sensitivity to raw material (plastic/fuel) volatility.
Strategic Resilience	The ability to withstand regulatory or competitive shifts.	Positions environmental compliance (ESG) as a core structural advantage rather than a cost burden.

© all rights reserved Arbite Analytics 2025



## Determinant Matrix #3

Structural Overview

### Technology, Sales & Scalability

Metrics that define and measure key sales and delivery indicators

Determinant	Definition	Application
Customer Satisfaction	The "Stickiness" and perceived utility of the solution.	Focuses on sensory quality (mouthfeel/taste) and the convenience of "carry - less" local access.
Resource Leverage	The productivity of intellectual and physical assets.	Maximizes the output of proprietary mineralization technology and host - site footprints.
Scalability & Growth	The capacity for recursive expansion without diminishing returns.	Engineered through a modular rollout logic, allowing for rapid deployment across retail and transit hubs.

© all rights reserved Arbite Analytics 2025



# Determinant Matrix #4

Structural Overview

## Governance & Risk

Determinants that impact on go no go decisions based on both internal and external constraints

Determinant	Definition	Application
Governance & Risk	The forensic mitigation of uncertainty and error.	Managed via the closed loop feedback system, ensuring continuous alignment with the BBN taxonomy.

## Model Variance

This model uses a subset of the determinants to address the specific research questions for this project.

The analytical process used to predict high resolution outcomes in business is based on a computer modelling system built around ten determinants that are fully explained in three reference sources collectively known as the Business by Numbers project. "How to become a data led business", "Determined to Succeed" and "Business & Strategy Planning using Analytical Insights".

- |                               |                              |
|-------------------------------|------------------------------|
| 1. Market Demand              | 6. Customer Satisfaction     |
| 2. Capital Availability       | 7. Operational Efficiency    |
| 3. Management Effectiveness   | 8. Innovation Competence     |
| 4. Business Model Viability   | 9. Legal & Compliance        |
| 5. Marketing & Sales Efficacy | 10. The Economic Environment |

© all rights reserved Arbite Analytics 2025

## Analytical Approach Taxonomy

The taxonomy identifies the key dimensions of the socio-economic proposition, such as:

1. Water quality transformation	2. Mineral enhancement
3. Customer desirability	4. Environmental displacement
5. Host-site economics	6. Operational complexity
7. Regulatory compliance	8. Engineering differentiation
9. Commercial deployment model	10. Consumer adoption potential

"Data exists whether it is analyzed or not", The goal of the Analysis Engine is to move from "Functional Noise" to "Structural Truth."



# Ecological Impact as a Strategic Driver

The UK consumes approximately 7.7 billion plastic water bottles annually. From a data-led perspective, the ecological cost is not merely a waste issue, but a profound energy-to-utility mismatch.

## 1. The Carbon and Logistics Tax

### Transport Intensity:

Unlike the Aqua Vita "Infrastructure" model, the UK market relies on a centralized production loop. Water—a heavy commodity—is moved hundreds of miles via HGV networks. This contributes significantly to the 1.5 million tonnes of CO<sub>2</sub> generated by the UK bottled water industry each year.

### The 1:280 Friction Ratio:

In a traditional logistics model, for every 1 litre of water delivered, the total system energy expenditure (extraction, manufacturing, cooling, and transport) is often hundreds of times higher than the energy required for local, decentralized purification.

## 2. Plastic and Polymer Saturation

### Production Waste:

It takes approximately 3 litres of water and 250ml of oil to produce a single 1-litre PET bottle. This is a "Negative Resource Loop"—using more water to create the packaging than is contained in the product itself.

### Waste Leakage:

Despite recycling initiatives, an estimated 15 million plastic bottles are littered, landfilled, or incinerated in the UK every day. This represents a total failure in the Governance & Risk determinant regarding long-term environmental liability.

## 3. Microplastic and Chemical Leaching

### Product Integrity:

Research indicates that bottled water contains significantly higher concentrations of microplastics than filtered tap water. From a Customer Satisfaction (CSI) standpoint, the "functional" benefit of bottled water (purity) is increasingly compromised by the "structural" reality of its packaging.

The ecological case for Aqua Vita is not incidental to the model; it is one of the conditions that gives the model relevance.

## Strategic Insight Aqua Vita Project

"The 2024 Al-Mansoori study provides the forensic evidence required to challenge the perceived utility of bottled water. By demonstrating that bottled water offers no statistically significant advantage over tap water regarding microplastic contamination, we can reposition Aqua Vita's local mineralization as the only High-Resolution purity solution available to the consumer."

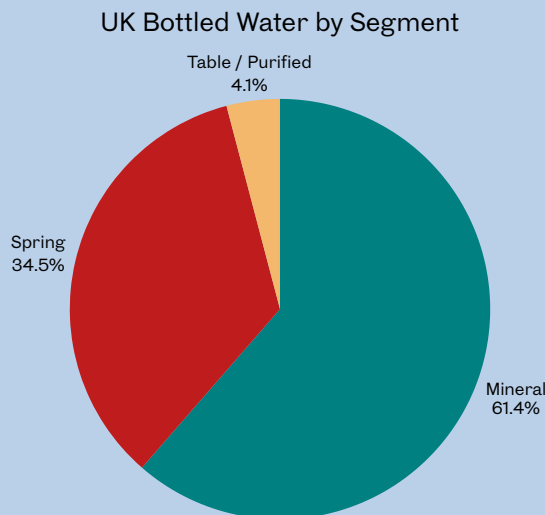
## Key References Aqua Vita Project

Data Point	Metric	Primary Source
Annual Consumption	7.7 Billion Bottles	<i>Environmental Audit Committee (UK Parliament): "Plastic bottles: Turning Back the Plastic Tide."</i> Report identifies water as 60% of the 13bn total plastic bottle market.
Logistics Carbon Footprint	233,000 to 440,000 Tonnes CO2e	<i>Eunomia Research &amp; Consulting / BRITA White Paper (2021):</i> Estimates of emissions from waste management and industry-wide production cycles.
Water Displacement Ratio	3:1 (Litre to Litre)	<i>Water Footprint Network / Pureva (2024):</i> Study confirming it takes ~3 litres of water to manufacture and clean a single 1-litre PET bottle.
Energy Intensity Ratio	1:2000 (Tap vs. Bottled)	<i>Journal of Environmental Research Letters (Gleick &amp; Cooley):</i> Landmark study identifying that the embodied energy of bottled water is up to 2,000x higher than local tap water.
Oil Consumption	250ml per 1L Bottle	<i>The Pacific Institute / Sciencing (2023):</i> Analysis of the fossil fuel requirements (PET resin production and transport) for standard plastic water containers.
Microplastic Prevalence	37-40 Particles / Litre	<i>Al-Mansoori et al. (2024):</i> Study of 13 UK cities and 17 bottled water brands, challenging the "purity" assumption of bottled alternatives.

# Market Data & Valuation

UK bottled water market size, BSDA's 2025 Annual Report says bottled water reached 3,065 million litres in volume. The same report gives category value at about £2.33bn.

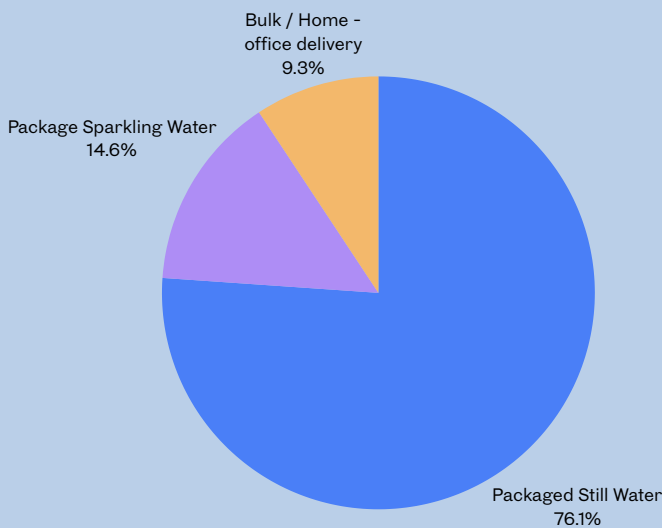
BSDA's fully accessible 2024 Annual Report gives 2023 bottled-water data of 3,027 million litres and £2,416 million value, and breaks source into:



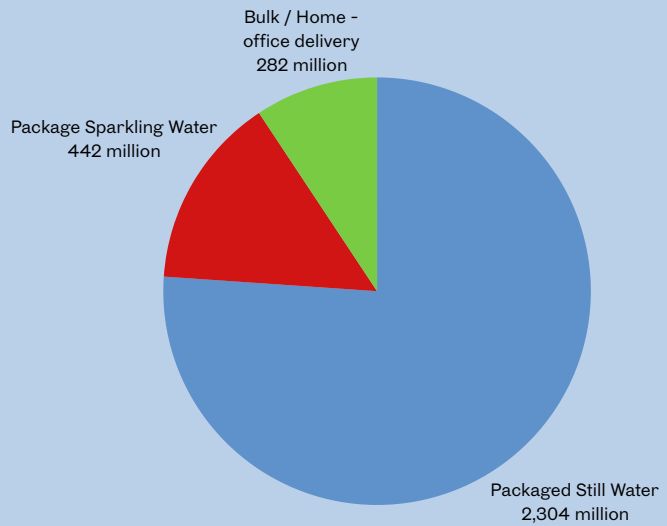
Bottled Water Category	Volume	Revenue
Mineral water	1,859 million litres	£1.48bn
Spring water:	1,044 million litres	£0.83bn
Table water: (Filtered)	124 million litres	£0.10bn

# Market Data & Valuation

UK Bottled Water Delivery Model



UK Bottled Water by Volume



**UK Bottled Water Market (Volume & Value)**

<b>2024</b>	<b>~3.07 billion</b>	<b>~£2.33bn</b>
<b>2023</b>	<b>3.03 billion</b>	<b>£2.42bn</b>

# Defining the Taxonomy

The taxonomy identifies the key dimensions of the socio-economic proposition, such as:

1. Water quality transformation	6. Operational complexity
2. Mineral enhancement	7. Regulatory compliance
3. Customer desirability	8. Engineering differentiation
4. Environmental displacement	9. Commercial deployment model
5. Host-site economics	10. Consumer adoption potential

## Run the model on key market data to derive insights to identify possible model parameters.

The business hypothesis claims that mineral-enhanced water at the point of delivery has a clear commercial and ecological advantage over existing delivery models. What are the options most likely to succeed when viewed through this analytical lens?

# Analytical insights derived from data.

## Market Maturity & Trend Analysis

The data described above was used in the **Market Demand** Forecasting and **Business Model Viability** Model (Determinant 1 and 4 )

Insights derived from data.

“A deep data analysis run through our model suggests a slight softening of the market probably around price. This can indicate that the market is becoming mature and more competitive. Based on other markets studied the analytical model used this indicates potential for a “moderately” disruptive delivery model”.

Test the full model using the following Taxonomy guidelines.

# The Taxonomy Guidelines

The initial analysis suggests that the following data scenarios are run to establish outcomes most likely to achieve an optimised business model.

Scenario	Model
<b>A</b>	Basic dispensing model, no mineral enhancement
<b>B</b>	Mineral-enhanced model
<b>C</b>	Mineral-enhanced model with feature improvements
<b>D</b>	Direct-to-consumer deployment model
<b>E</b>	Host-partner / concession model
<b>F</b>	Mineral-enhanced + host-partner + optimised feature set

# Determinant Scoring & Ranking

Based on 3 selected scenarios

## Scenario A

**A baseline deployment model for the Aqua Vita project:** A high-capacity, 'Pay-As-You-Go' purification system deployed at strategic public-facing nodes, such as garden centres, fuel stations, and retail hubs. This model serves as the primary mechanism for ecological displacement, providing immediate access to ultra-high-purity water at the point of need.

## Scenario C

**A Premium development of the Aqua Vita model,** introducing proprietary mineral-enhancement technology to the decentralized infrastructure. Deployed across the same high-traffic public nodes as Scenario A, this model shifts the value proposition from standard purity to a premium beverage experience. By integrating a bespoke mineralization loop, the system produces a water profile that aligns with the highest sensory and qualitative benchmarks of the elite bottled water market.



## Scenario F

Outlines **a high-utility partnership model** wherein Aqua Vita's mineral-enhanced, high-purity systems are deployed via formal co-hosting agreements within premium, high-traffic environments. In this application, the co-host—typically a major supermarket, transit hub, corporate or academic campus,—that has a direct strategic & commercial interest in the delivery model, viewing the infrastructure as a core component of their own service value proposition. This scenario optimizes the 'Resource Leverage' and 'Strategic Resilience' determinants by aligning Aqua Vita's decentralized purification with the host's operational profit goals and ESG mandates.

# Determinant Scoring & Ranking

Determinant	Taxonomy Weight	Scenario A Basic	Scenario C Mineralised	Scenario F Mineralised + Host Partner
Market Demand	0.18	2	4	4
Business Model Viability	0.16	2	3	4
Innovation Competence	0.14	1	4	4
Operational Efficiency	0.12	3	3	3
Legal & Compliance	0.1	3	3	3
Customer Satisfaction	0.09	2	4	4
The Economic Environment	0.07	3	3	3
Capital Availability	0.06	4	3	3
Marketing Efficacy	0.05	2	4	4
Management Effectiveness	0.03	3	3	3
<b>Score</b>		<b>25</b>	<b>34</b>	<b>35</b>

# Example of Determinant Calculation

## 1. Market Demand

A simple staged demand model was used to estimate likely monthly uptake at a representative host site. The model begins with total customer footfall, narrows this to the relevant target market, applies practical access and conversion assumptions, and then estimates refill volume based on purchase frequency and litres per event. The resulting base forecast is adjusted for price sensitivity, seasonality, and competition. In the illustrative example above, a site with 100,000 monthly visits produces an estimated demand of approximately 2,586 litres per month, demonstrating how relatively modest conversion assumptions can still generate meaningful volume when footfall and repeat use are combined.

$$Df = (N * T * A * C * F * R) * Pf * Sf * Cf$$

Where::

N = total customer footfall over the period	T = target-market proportion
A = access / visibility factor	C = conversion rate
F = average purchase frequency	R = average refill quantity
Pf = price effect factor	Sf = seasonality factor
Cf = competition / substitution factor	

Assumptions based on observed data

N=100,000 customer visits	T=0.25 (25% are plausible target users)
A=0.60 (60% practically notice/can access the machine)	C=0.08 (8% convert to active users)
F=2.0 refill events per month	R=1.2 litres per refill
Pf=0.95	Sf=1.05
Cf=0.90	

Stage	Formula	Result
<b>Market Base</b>	$M = N * T$	25,000
<b>Accessible Market</b>	$Am = M * A$	15,000
<b>Active Users</b>	$U = Am * C$	1,200
<b>Base Demand</b>	$D = U * F * R$	2,880 L
<b>Final Demand</b>	$Df = D * Pf * Sf * Cf$	2,586 L

## Other Model Outputs

Each “Determinant” was run through the model on the basis of key assumptions and published data. The Seed data set produced a comprehensive summary & synopsis in the first iteration. A Large Language A.I. model was used (previously trained on the the Business by Numbers Framework) to produce “key Insights”. As an example the insights relating to **Innovation Competence (Determinant 8)** are summarized below.

# Key Insight.



## Innovation Competence Definition

Innovation Competence measures whether the concept introduces a genuinely differentiated capability that can alter the logic of an existing market rather than merely participate in it.

In the Aqua Vita model, its impact lies in the potential to disrupt the conventional bottled water category by combining point-of-delivery purification, controlled mineral enhancement, and lower-waste local access into a new value proposition. Strong innovation competence means the project is not just offering another way to sell water, but redefining what customers may come to expect in terms of quality, convenience, sustainability, and cost.

Where this competence is high, innovation becomes the mechanism through which a market can be challenged, reshaped, and potentially re-segmented; where it is weak, the model risks being viewed as a marginal variation on existing solutions rather than a meaningful step change.

### **1. Point-of-delivery mineral enhancement**

Disruption model. The concept is not just dispensing filtered water, but creating a better-quality drinking product at the point of use. That shifts the offer from generic refill to a new category between tap water and premium bottled water.

### **2. Quality-led distributed water delivery**

Most vending logic focuses on access or safety. Aqua Vita focuses on desirability: taste, mouthfeel, consistency, and confidence. That is a different and more commercially relevant proposition in the UK.

### **3. Convenience without bottled-water dependency**

The innovation is not only in the machine, but in the delivery model: customers can access high-quality water where they already shop, fuel up, or charge vehicles, without carrying home plastic multipacks.

### **4. A new value position in the water market**

The business model may create an intermediate category: better than tap, more differentiated than ordinary filtered water, and lower-waste and potentially lower-cost than bottled mineral or spring water. That market-space innovation is important.

### **5. Ecological displacement through infrastructure, not packaging**

The model replaces a product-and-packaging system with a quality-delivery infrastructure system. That is innovative because the environmental gain is embedded in the business model, not bolted on afterwards.

### **6. Host-site commercial integration**

The proposition is innovative in that it can be configured as a host-partner model, concession, or co-branded utility offer. It is not just a product sale; it is a new way for retailers and public-facing sites to participate in the water category.

# Key Insight

## Innovation (contd.)

### 7. Data-led optimisation of deployment

The use of your determinant framework, taxonomy, and scenario modelling is itself part of the innovation. You are not proposing a generic rollout; you are proposing an optimised, analytically configured execution model.

### 8. Potential proprietary engineering and process design

If the system architecture, mineralisation process, dosing logic, compliance pathway, or treatment sequence are distinctive, this becomes a serious innovation point. That could support defensible IP, trade secrets, or proprietary know-how.

### 9. Faster and stronger product uptake through clear differentiation

Because the product is not “just refill water,” it has a better chance of adoption. Taste, quality, and perceived value are the levers that may accelerate uptake beyond what a plain refill system could achieve.

### 10. A defensible premium-infrastructure concept

Taken together, the innovation is not merely a machine feature, but a defensible business system built on quality, convenience, ecological benefit, and deployment logic.



---

# Summary & Conclusions

The research confirms that the existing bottled water industry is fundamentally a packaging and logistics business rather than a water business. By identifying a "Structural Gap" between municipal tap water and premium bottled alternatives, the Aqua Vita model demonstrates that a distributed, point-of-delivery system is not only a viable commercial venture but an important ecological evolution for the UK market.

The transition from a linear "manufacture-and-transport" model to an on-site purification and mineralisation model eliminates the "Complexity Tax" inherent in single-use plastics and long-range logistics.

## Sector-Specific Value Drivers

### I. For Water Companies: Infrastructure as a Service (IaaS)

- **Decentralised Quality Control:** Aqua Pure acts as a "distributed quality layer," transforming safe but under-utilised mains water into a high-desirability consumer product at the point of use.
- **Regulatory Alignment:** The model assists in meeting stringent sustainability mandates by reducing the carbon footprint of the broader water-access ecosystem.
- **Systemic Resilience:** By seeding the network with mineral-enhanced nodes, companies can mitigate consumer reliance on long-chain retail supply, improving local water security and public trust.

---

# Summary & Conclusions

## II. For Retailers & Host Sites: The High-Velocity Destination Model

- **Operational Efficiency:** Reclaims high-value floor and storage space currently occupied by bulky, low-margin bottled water pallets.
- **Strategic Footfall:** Positions the host site as a "Primary Source," creating a repeat-visit "Destination Loop" for consumers seeking premium, eco-friendly water.
- **ESG Leadership:** Provides a visible, measurable metric for plastic waste displacement, aligning the brand with modern consumer values.
- **Partnership / Profit Split:** The profit-split model between the supplier and the host site functions as a "Resource Leverage" strategy that aligns the commercial interests of both parties while minimizing the "Complexity Tax" of traditional retail.

---

# Summary & Conclusions

## **The "Business by Numbers" Final Verdict**

The application of the 10 Analytical Determinants indicates that the success of Aqua Pure is not predicated on market speculation, but on the mathematical reality of resource leverage and innovation competence. The recursive modelling demonstrates a stable, scalable framework capable of adjusting to varied UK water profiles (soft vs. hard water) while maintaining a consistent, high-quality output.

## **Strategic Recommendation**

It is concluded that the Aqua Pure model represents a high-probability commercial breakthrough. Further investigation into site-specific "Scenario F" deployments is recommended to validate the anticipated high-velocity ROI within transit hubs and major retail nodes

# Product Engineering Concept

The images shown here are conceptual engineering designs featuring a modified commercial water purifier (Guandong Engineering) and programmable microdosing mineraliser (Arbite Analytics)



5 stage water  
purification  
system



Microdosing  
Mineralisation  
(concept)

With thanks to the product  
development team at  
Guandong Engineering.



---

# Arbite Analytics

Arbite Analytics is an independent organisation specialising in comprehensive business architecture and advanced diagnostic modeling principally using key operational and environmental determinants to model scenario outcomes.

Business Analysis &  
Engineering  
Services



# Contact us



Phone

+44 776 855 5971

Email

[gerry.skews@arbite.org](mailto:gerry.skews@arbite.org)



Website

<https://www.arbite.org>



Address

Lowestoft, Suffolk. United  
Kingdom